

Effective Date: December 10, 2023

CERTIFICATION OF WELDING CONSUMABLE

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

Company Name:	HOBART BROTHERS LLC, TUBULAR WIRE BUSINESS (PLANT 2)
Electrode Designation:	FABCO XL-525
Point of Manufacture:	Troy, Ohio, USA
Standard:	CSA W48-23 / AWS A5.36M
Classification:	E491T1-M20A4-CS1-H4 E491T1-M21A4-CS1-H4
Gas or Flux:	M20 (Ar + 8%CO₂) M21 (Ar + 20% to 25%CO₂)
Size (mm):	Min: 1.2 Max: 1.6

Expiry date: **December 10, 2025**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU



Registrar

FABCOXL525TM21M20

The product certification system operated by the Canadian Welding Bureau most closely resembles that described by *ISO/IEC 17067:2013 Conformity assessment — Fundamentals of product certification and guidelines for product certification schemes, scheme type 5*.



Effective Date: September 28, 2022

CERTIFICATION OF WELDING CONSUMABLE

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

Company Name:	Hobart Brothers LLC, Tubular Wire Business (Plant 1)
Electrode Designation:	FabCO XL-525
Point of Manufacture:	Piqua, Ohio, USA
Standard:	CSA W48-18 (FCAW/MCAW Carbon Steel)
Classification:	E491T1-M20A4-CS1-H4 (E491T-9MJ-H4)
	E491T1-M21A4-CS1-H4 (E491T-9MJ-H4)
	E491T1-M21A4-CS2-H4 (E491T-12MJ-H4)
	E491T1-M20A4-CS2-H4 (E491T-12MJ-H4)
Gas or Flux:	M20 (Ar + 8%CO₂)
	M21 (Ar + 20% to 25%CO₂)
Size (mm):	Min: 1.2 Max: 1.6

Expiry date: **September 28, 2024**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU

Registrar

PIQFABCOXL525M20M21

The product certification system operated by the Canadian Welding Bureau most closely resembles that described by *ISO/IEC 17067:2013 Conformity assessment — Fundamentals of product certification and guidelines for product certification schemes, scheme type 5*.